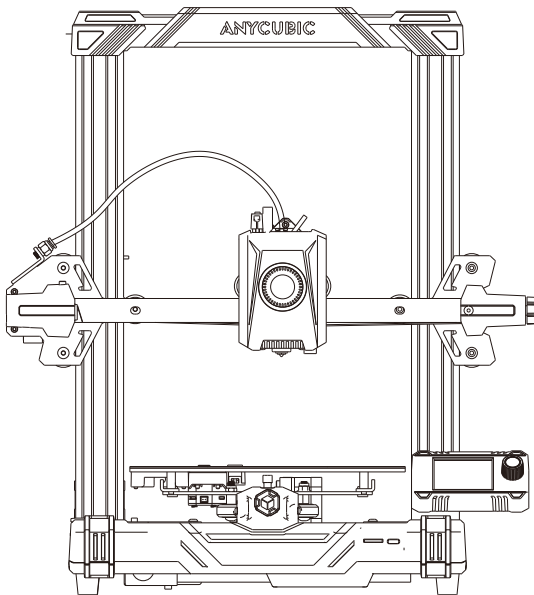




Anycubic Kobra 2 Neo

User Manual



The product picture is for reference only. Please refer to the actual product.

Dear customer,

Thank you for choosing **ANYCUBIC** products.

Maybe you are familiar with 3D printing technology or have purchased **ANYCUBIC** printers before, but we still highly recommend that you read this manual carefully. The installation techniques and precautions in this manual can help you avoid any unnecessary damage or frustration.

Please visit <https://support.anycubic.com/> to contact us if you have any question. You can also gain more information such as software, videos, models from the website.



Help center

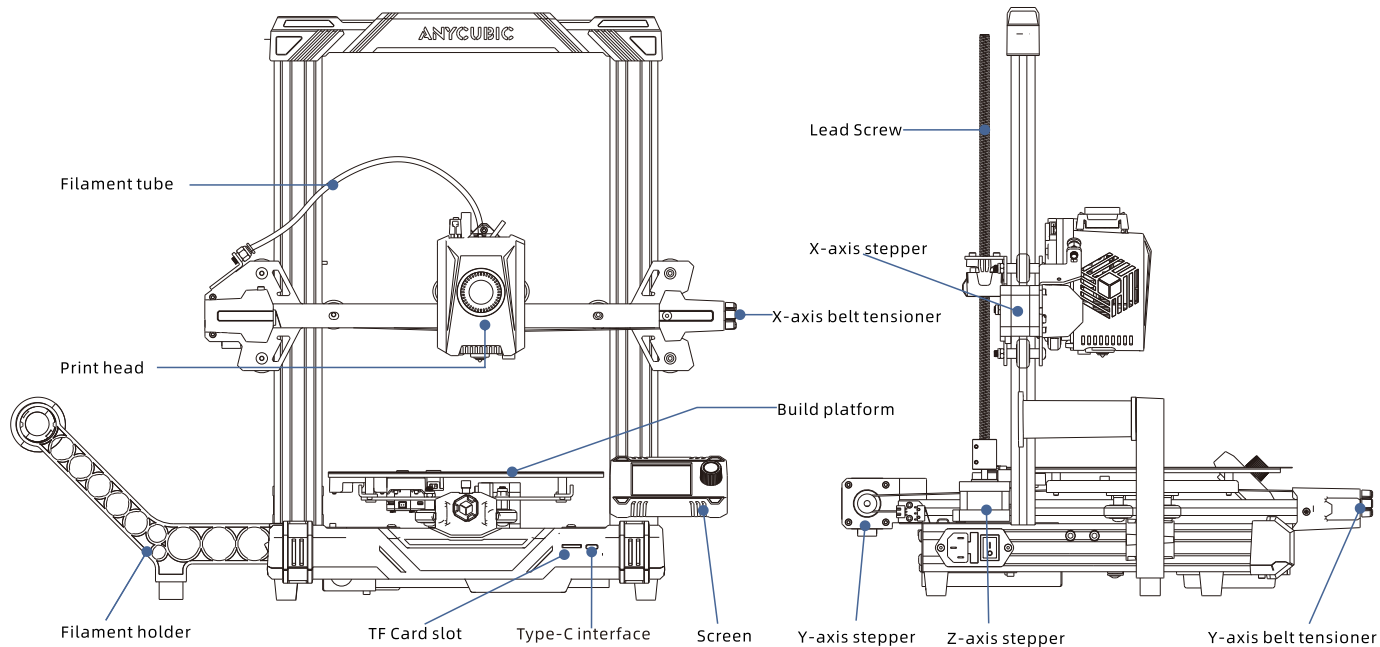


ANYCUBIC Support Center

Team **ANYCUBIC**

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Product Overview



Packing List

The following pictures are for reference only. Please refer to the actual object.



1



2



3



4



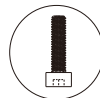
5



M3*6
(4pcs)



M4*16
(2pcs)



M5*25
(2pcs)



M5*45
(2pcs)



Memory Card
(1pcs)



Card reader
(1pcs)



Spare nozzle
(1pcs)



Power cord
(1pcs)



Cable fixing clip
(3pcs)



Wrench
(1 set)



4.0/3.0/2.5/2.0/1.5



Nozzle Cleaner



Filament

Technical Specification

Printing

Technology:FDM (Fused Deposition Modeling)

Build Size:220 mm (L) × 220 mm (W) × 250mm (H)

Layer Thickness:0.05 - 0.3 mm

Positioning Accuracy:X / Y / Z 0.0125 / 0.0125 / 0.0025 mm

Extruder Quantity:Single

Nozzle Diameter:0.4 mm

Supported Materials:PLA/TPU/PETG/ABS etc

Temperature

Ambient Operating Temperature:8 °C - 40 °C

Operational Extruder Temperature:Max 260 °C

Operational Print Bed Temperature :Max 110 °C

Software

Slicing Software:AnycubicSlicer/PrusaSlicer/Cura

Software Input Formats: .STL/.OBJ

Software Output Formats:GCode

Connectivity:Memory card; Type-c cable

Electrical

Power Input:110 V / 220 V AC, 50 / 60 Hz

Rated Power:400 W

Physical Dimensions

Printer Dimensions:444mm (L) × 440 mm (W) × 485 mm (H)

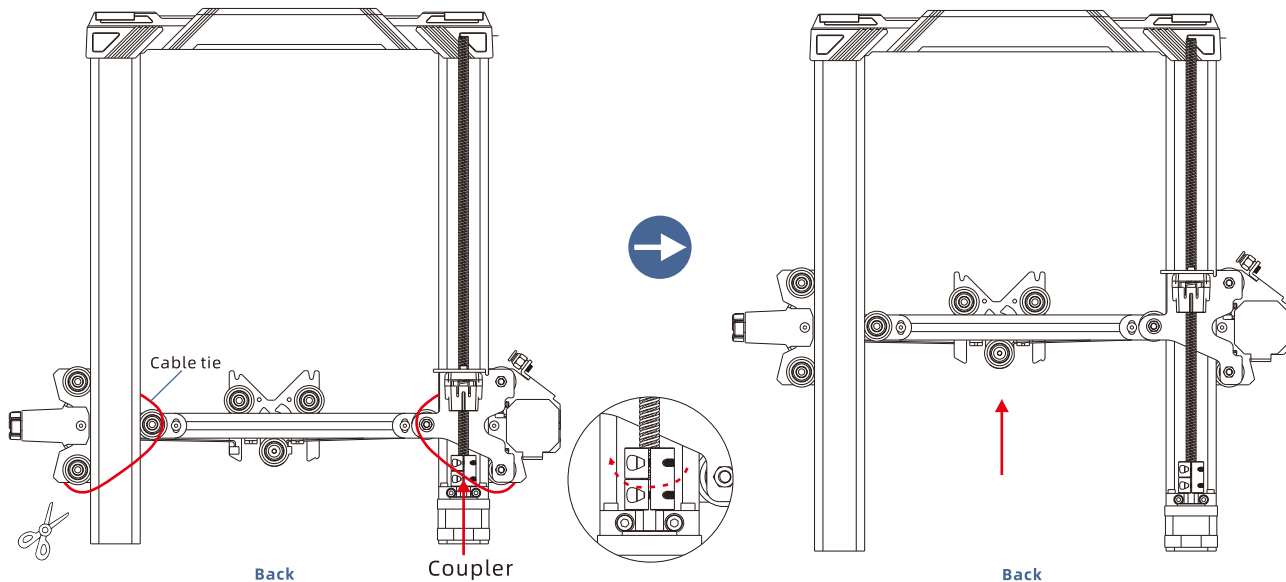
Net Weight:~73 kg

Machine Installation

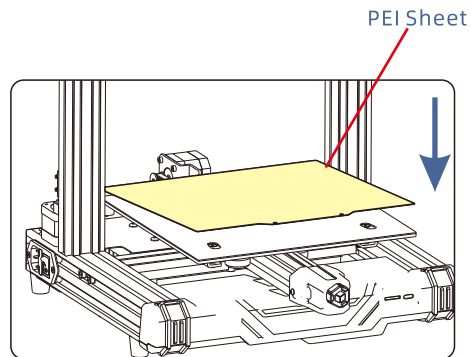
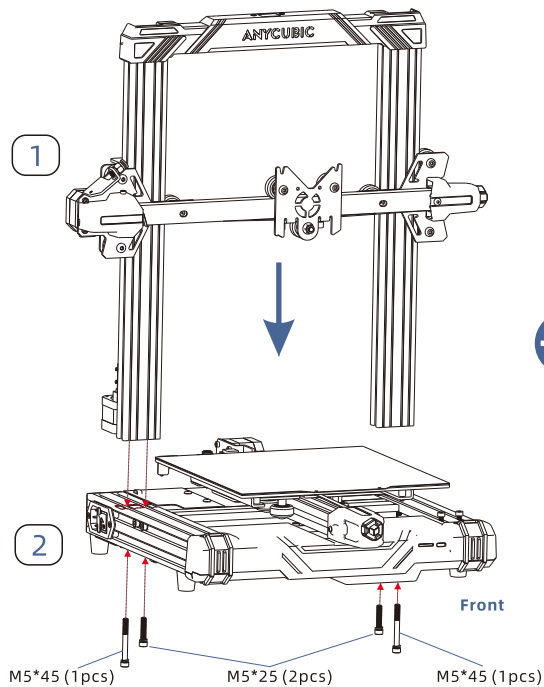
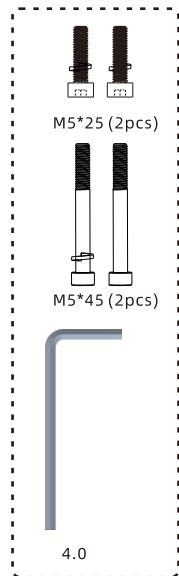
01 Install frame

- 1.Remove the cable ties from the frame.
- 2.Turn the coupler to raise the X-axis.

The TF card of the machine comes with an instruction video.

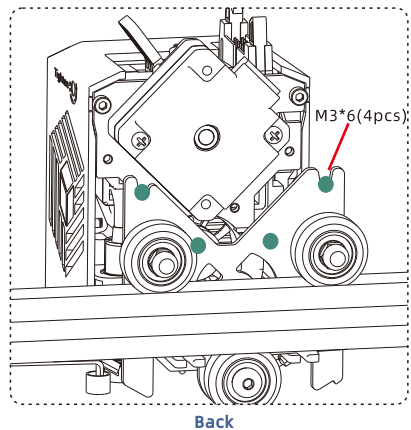
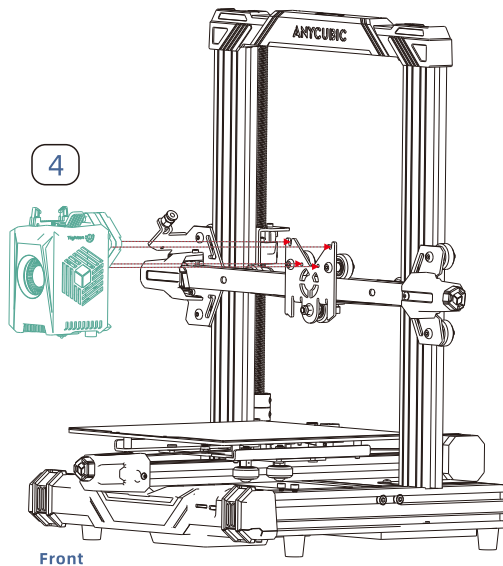
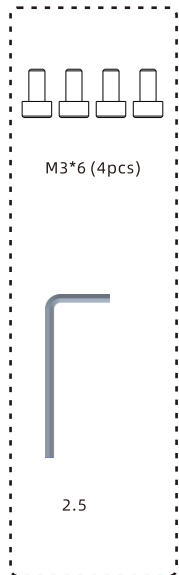


01 Install frame

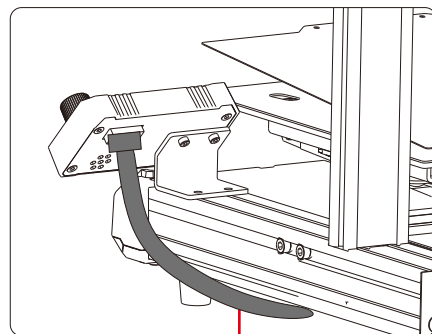
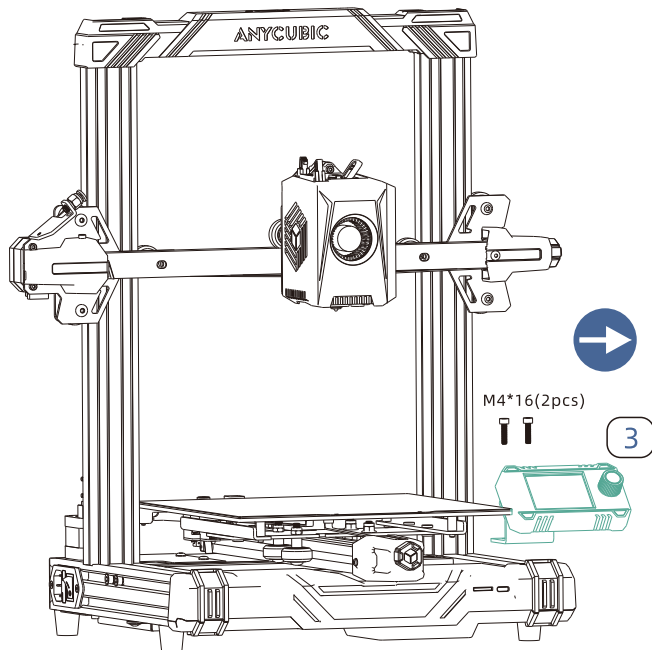


Note: Please install PEI sheet.

02 Install print head

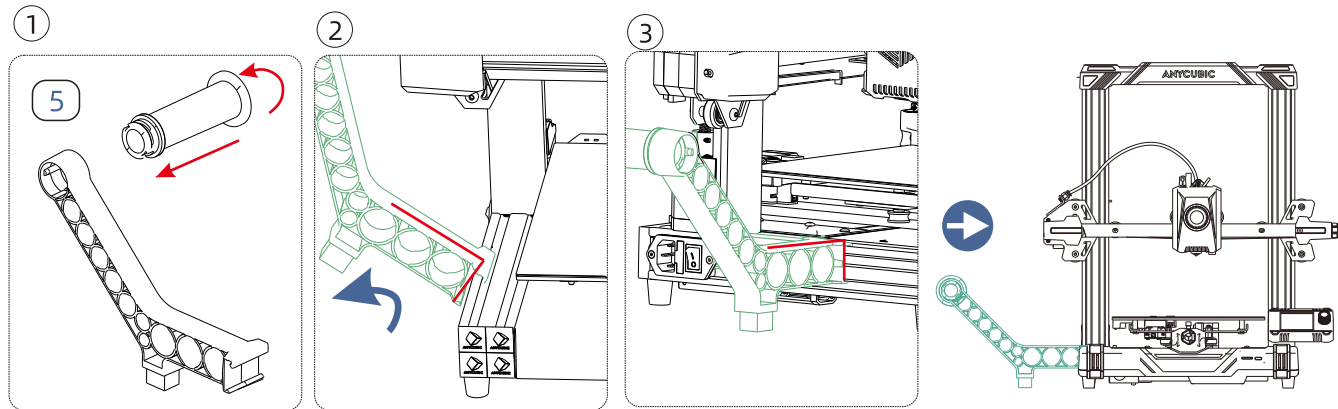


03 Install screen



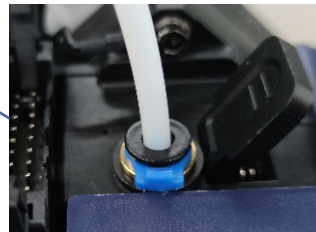
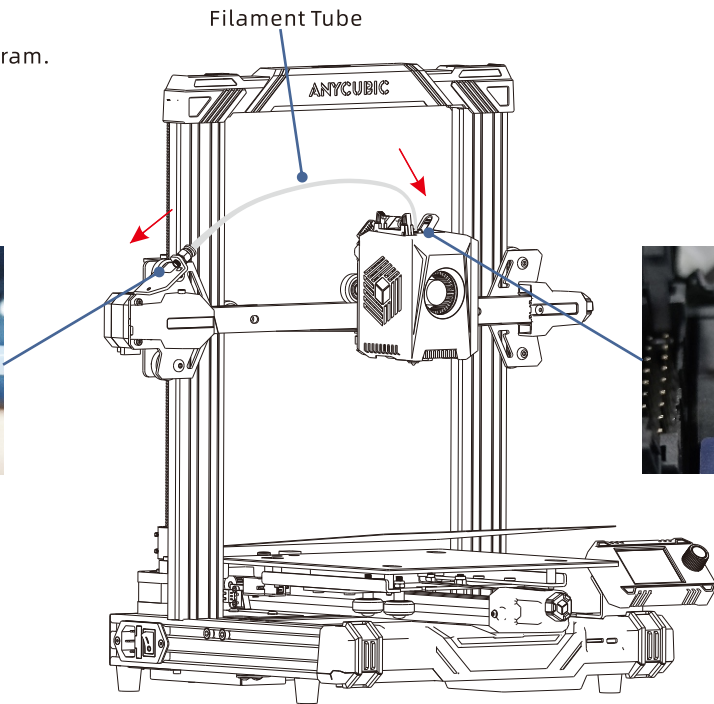
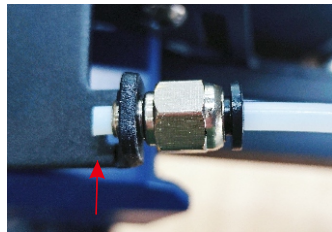
Plug in the screen cable
after installation.

04 Install filament holder

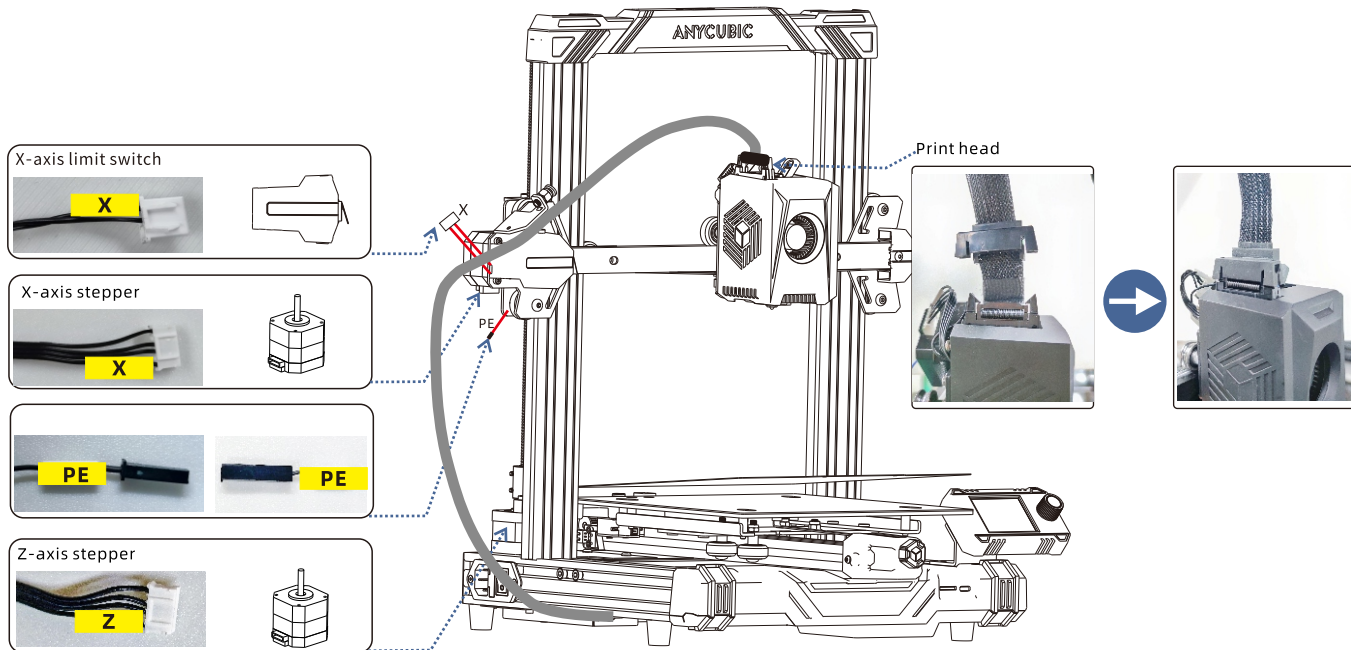


05 Insert Filament Tube

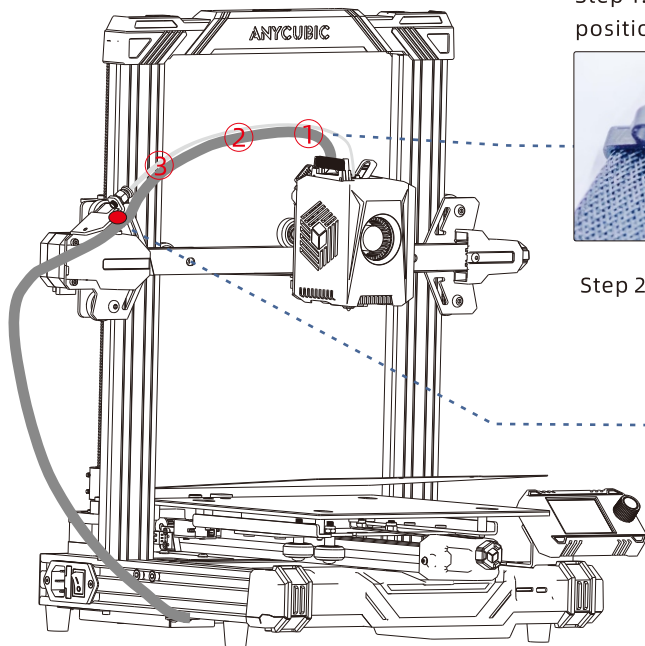
Insert the filament tube in the direction indicated in the diagram.



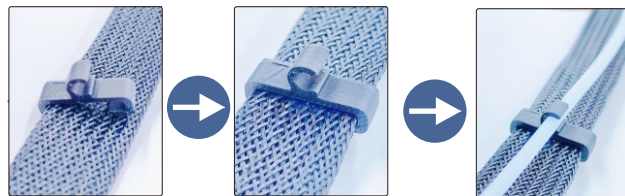
06 Wiring



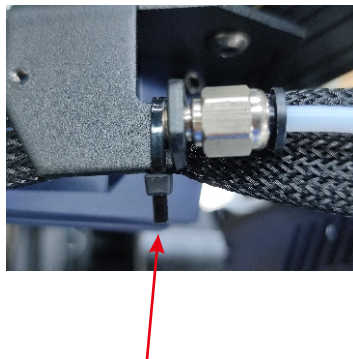
06 Wiring



Step 1: Secure the cables and filament tube at the indicated position with a retaining clamp.



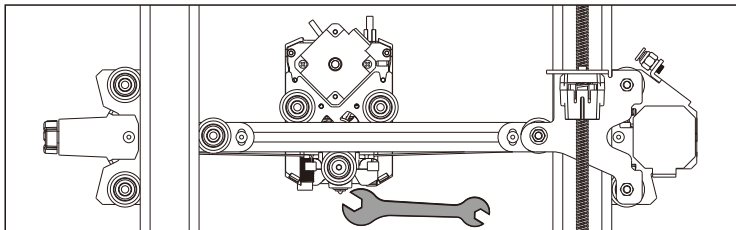
Step 2: Secure the cables at the indicated position using zip ties.



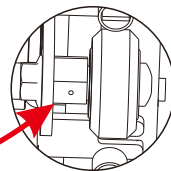
Check Before Use

1. Pulley elastic adjustment

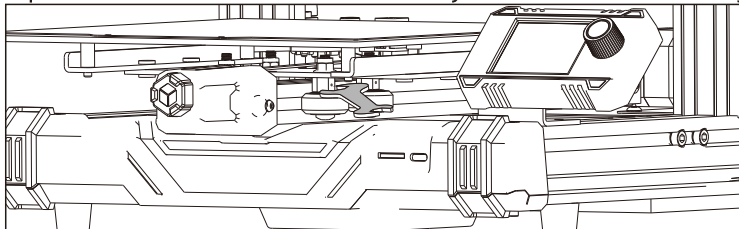
Check if the print head is shaking. If it is, adjust the hexagonal isolation column located underneath the print head until it slides smoothly and without shaking.



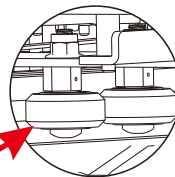
Print head



Check if the print bed is shaking. If it is, adjust the hexagonal isolation column located underneath the print bed until it slides smoothly and without shaking.



Platform

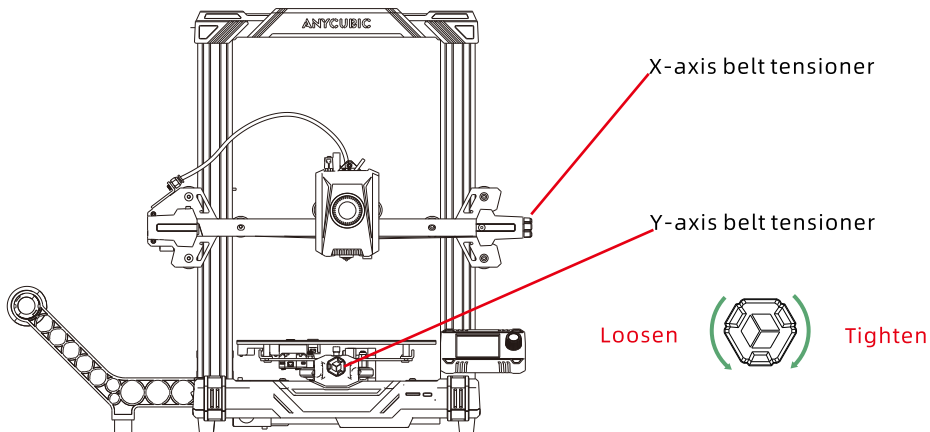


Similarly, the pulleys on both sides of the gantry frame can also be adjusted.



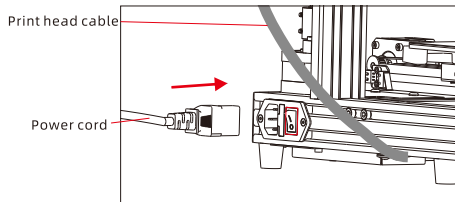
2. Belts

Please manually move the print head and print platform. If there is any difficulty or abnormal noise during the movement, adjust the tensioner to ensure smooth sliding of the print head or platform.



3. Power On

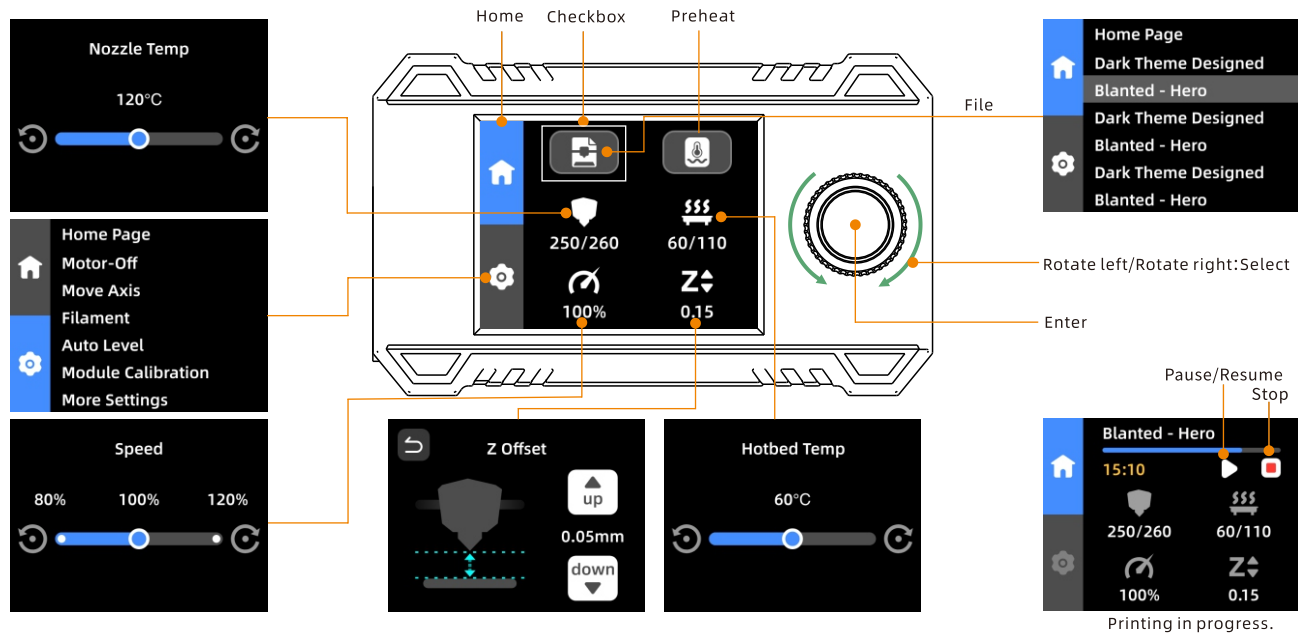
Connect the printer to a power outlet with the power cable, then power on the printer.



Note: When inserting the power cord, please avoid the print head cable to prevent any interference issues.



Screen Interface Overview

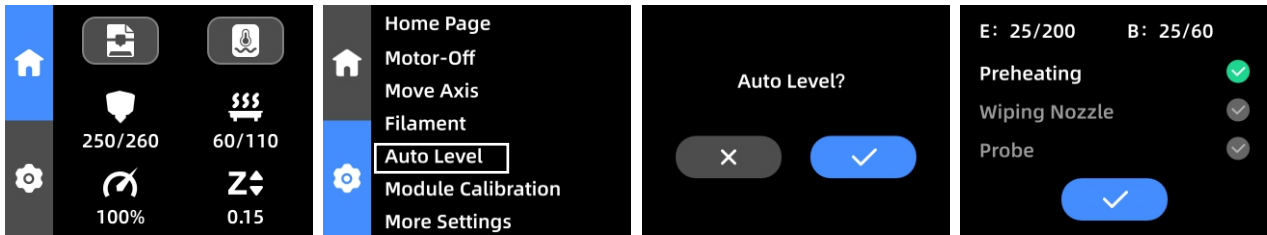


Note: The current interface is for reference only. Due to the continuous upgrading of functions, it shall be subject to the latest firmware UI published on the official website.



Leveling

In the settings page, select [Auto level] and wait for the machine to complete the leveling process.



Note:

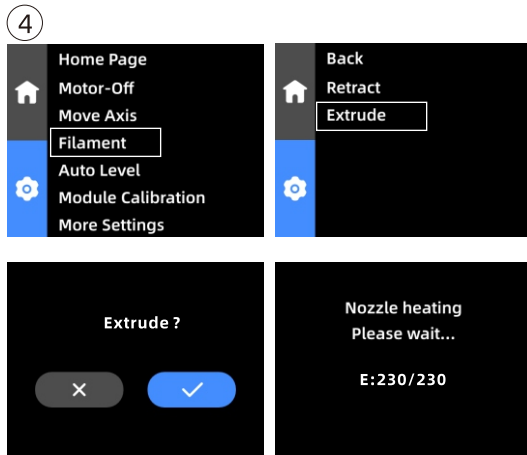
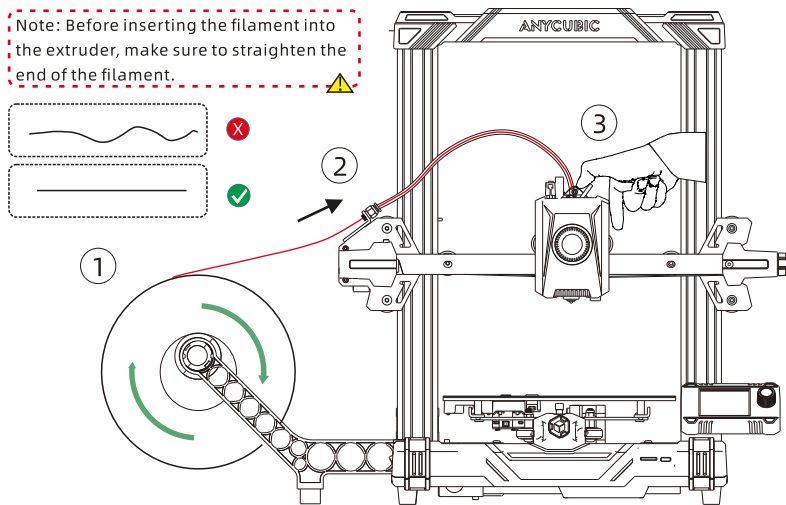
- 1) Please check whether the PEI board is installed before leveling.
- 2) The leveling sensor is only used for platforms with metal surfaces. If you replace the printing platform by yourself, please choose a platform with a metal surface to ensure the normal use of the automatic leveling function.
- 3) This PEI sheet can be used for printing on both sides, but you need to follow the following rules: If you level the bed using side A, then you should also print on side A. If you switch to side B, you will need to re-level the bed.



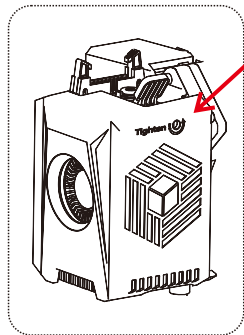
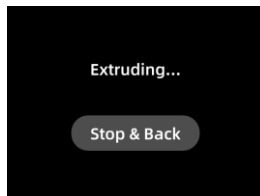
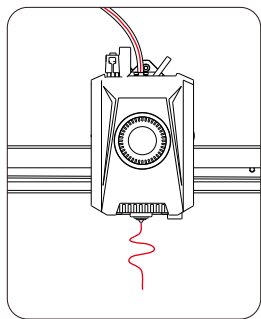
Loading Filament

1. Put the filament onto the spool holder.
2. Insert the filament into the extruder until you feel some resistance. While doing so, press and hold the button on top of the extruder.
3. In the settings page, select [Filament] - [Extrude], and wait for the nozzle to heat up to the preset temperature. The filament will be automatically extruded.

Note: Before inserting the filament into the extruder, make sure to straighten the end of the filament.



- 4.Wait for the filament to extrude from the nozzle.
- 5.Select [Stop] to end the filament loading process.
- 6.Clean the melted filament off the nozzle.



2.5

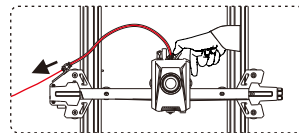
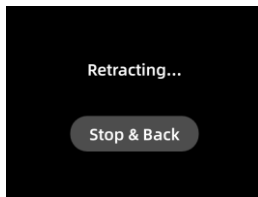
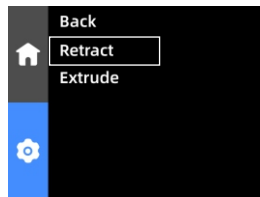
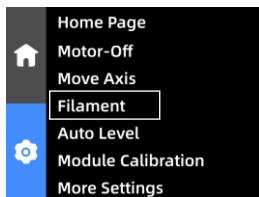
If filament feeding is not smooth or consistent, please adjust the extrusion force of the extruder.



Retraction Instructions:

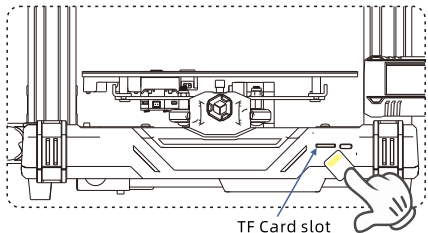
In the settings page, select [Filament] - [Retract]. Wait for the nozzle to heat up to the preset temperature, and the filament will automatically retract. Press the button on the top of the extruder and pull out the filament.

During the printing process, filament replacement can only be done manually, and retracting or extruding filament cannot be performed.



Start printing

1) Insert the TF card into the printer's card slot.

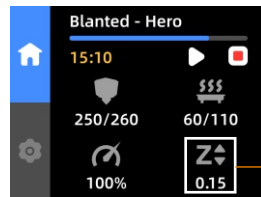
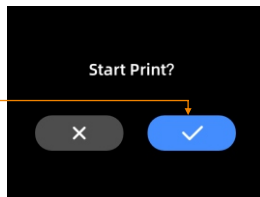
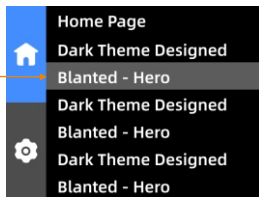
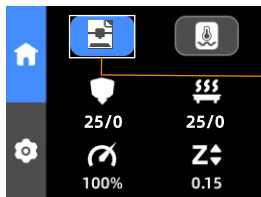


Note:

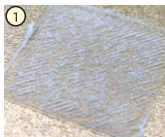
Please do not operate the printer without build platform(PEI board).



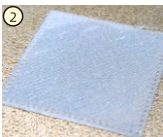
2) Select the corresponding model and start printing.



Note: After starting the printing process, please observe the situation of the first layer. If situations ① and ③ occur on the first layer, it indicates that the Z-Offset value is not matching. You can adjust the Z-Offset value during the printing process to adjust the distance between the print head and the print platform.



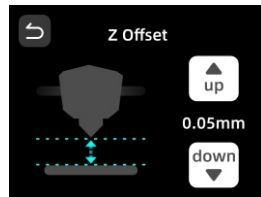
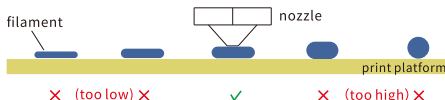
(too low)



(perfect)



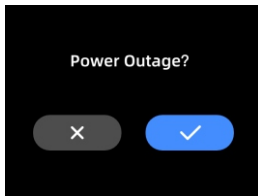
(too high)



Model Resume Function Description

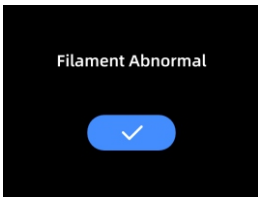
Power Loss Resume: In the event of a sudden power outage or accidentally turning off the machine, this function does not require manual setup. Simply reconnect the power and turn on the machine. You can then resume the print.

The PEI platform adheres better when heated. However, if the power loss is too long, the platform will cool down, and the model may detach, making it impossible to resume the print.



Filament Runout Detection: This function is designed to prevent printing failures when the filament runs out during the middle of a print. It alerts the user to replace the filament before continuing the print, effectively preventing wasted prints due to filament shortage.

1. This function requires the purchase of a filament runout detection sensor and its installation to be effective.
2. After filament runout, you will need to remove the remaining filament from the filament tube and then insert a new filament.



Troubleshooting Guide

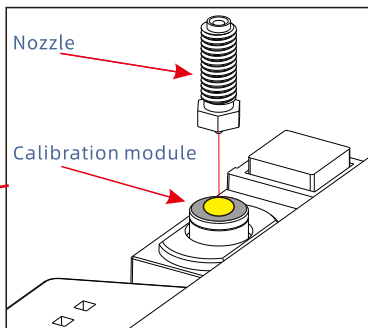
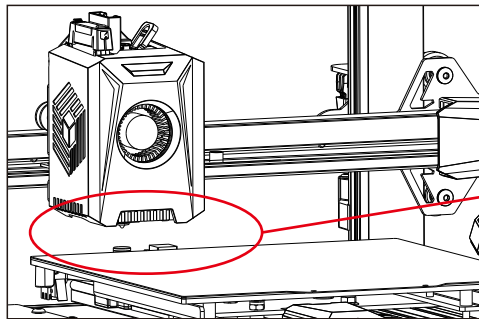
If there is a leveling anomaly, please follow the steps below to check:

Module Calibration
Abnormal



1) After powering off, check the wiring of the leveling calibration module to ensure it is connected properly. Then, restart the machine.

2) Select [Module Calibration] in the settings page, then choose [Position Calibration]. Use the [X Move] and [Y Move] options on the screen to move the nozzle to the center point of the calibration module. Once done, click on [Save]. Afterward, perform the leveling operation again.



The shown nozzle is on the print head and some parts are left out for better display. ⚠

Home Page



Motor-Off

Move Axis

Filament

Auto Level



Module Calibration

More Settings

Back



Position Calibration

Save

X Move 1mm

X Move 0.1mm



Y Move 1mm

Y Move 0.1mm

Troubleshooting Guide

X/Y/Z axis motor not moving or making abnormal noise:

- ① Check if the motor wires are loose and recheck the connections.
- ② The corresponding limit switch may not be triggering properly. Check if there is any interference with the axis movement and ensure that the limit switch wires are secure.

Extruder abnormal extrusion:

- ① Check if the extruder motor wire is loose.
- ② Ensure that the extruder gear is securely tightened to the motor shaft.
- ③ The print head may not be getting sufficient cooling. Make sure that the print head cooling fan is functioning properly.
- ④ There may be a clog at the nozzle. Try briefly heating the nozzle to 230°C and manually extruding the filament with force to clear the clog. Alternatively, use a fine needle to clear the nozzle while it is preheated.

Model not sticking to the platform or warping:

- ① The key to model adhesion to the platform is whether the filament attaches to the platform during the first layer. If the distance between the nozzle and the platform exceeds 0.2mm during the first layer, adhesion to the platform will be significantly reduced, requiring releveled.
- ② When slicing the model, set the print platform adhesion to "Brim," which helps enhance adhesion and prevent warping issues.

Model misalignment:

- ① The movement speed or print speed may be too fast. Try reducing the speed.
- ② The X/Y axis belts may be too loose, or the timing pulleys may not be securely fixed.

Excessive stringing:

- ① Insufficient retraction distance. Increase the retraction distance in the slicing software.
- ② Slow retraction speed. Increase the retraction speed in the slicing software.
- ③ Enable Z-lift during retraction in the slicing software, with a lift height of approximately 0.25mm.
- ④ The printing temperature may be too high, causing the filament to be excessively viscous. Lower the printing temperature slightly.

Attention

1. Anycubic 3D printer generates high temperature. DO NOT reach inside of the printer during operation. Contact with extruded materials may cause burns.
2. Use high temperature resistant gloves when operating the product.
3. This equipment is not suitable for use in locations where children are likely to be present.
4. The fuse rating for the printer is 250V 10A. Never replace the fuse with one of a higher amperage, otherwise it may cause fire.
5. The socket-outlet shall be easily accessible.

If the above problems cannot be solved, please initiate consultation in our after-sales service system, and our engineers will reply you in the form of email within one working day.

(<https://support.anycubic.com/>)



Warm tips:

1. Fill in the information based on the SN of the corresponding model. The items with red dots are mandatory.
2. If the order is successful, you will soon receive a reply from the after-sales service system in your mailbox.
3. If you successfully place an order but do not receive an email, please watch out for spam.
4. If the order creation fails, please pay attention to the pop-up reminder on the web page.



Name:Pegasus Trading GmbH
Add:Sperberweg 4G Neuss NRW 41468 Germany
Contact:Wells
Tel☐004916098658323
E-mail:info@apex-ce.com



Name:APEX CE SPECIALISTS LIMITED
Add:89 Princess Street, Manchester, M1 4HT, UK
Contact:Wells
Tel:+ 441616371080
E-mail:info@apex-ce.com

FC C E RoHS



UK
CA



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